



*"Speed, Flexibility, Dependable Performance"*

# 3618ISS

## Intermittent Side Seal Wrapper Texwrap quality and reliability

- Super large capacity
- Flexible
- Film saving
- Easy to use

The 3618 is Texwrap's intermittent motion side seal machine designed to run very large products at moderate speed. A larger version of the 2602 and 3014, it has a capacity of 36" wide and 18" tall. The 3618 is versatile enough to accommodate a variety of product sizes and configurations.

The 3618 uses Texwrap's exclusive TGM side seal to insure consistent, high quality seals across a wide range of film types. Based on a patented design, the TGM tightly clamps the film between parallel belts while a heating element seals and separates the film between them. The slightly diverging belts continue to clamp the film securely allowing the film seal to cure and, at the same time, assuring reliable scrap/trim separation. The belts on the TGM design also control film tension allowing consistent seals to be made using the absolute minimum film width possible saving money on every package.

Flexibility and ease-of-use are hallmarks of Texwrap design. With standard autospacing control, horizontal as well as vertical photoeyes, and the ability to precisely vary the conveyor speeds to relax the film between products, the 3618 can accommodate randomly fed or choke-spaced product and accurately separate them for reliable, consistent packages using the absolute minimum amount of film.



Made in USA

Distributed by:



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## Features:

- Texwrap's exclusive TGM side seal
- 42" hot knife cross seal with precision temperature control
- 36" wide infeed & exit conveyor
- 18" cross seal jaw opening
- Calibrated adjustments for product set-up
- Self contained scrap wind-up
- Horizontal and vertical photoeye controlled cross seal to provide automatic adjustment for bag length
- Pin perforator/brush air evacuation system
- Variable speed control with belt speed of 100 feet per minute
- Independent exit conveyor speed control
- Automatic autospace tuning feature adjusts machine to match upstream production
- Autospace for control of randomly spaced or choke fed products
- Allen Bradley PLC control
- Product set-up helper
- Adjustable film inverting head with controlled air bearing surfaces
- Autospace multipack ability

## Specifications:

**Maximum package size:** 17"H x 34"W x infinite length (Cannot combine all maximum dimensions- limited by film width)

**Minimum package size:** 4"L x 3"W

**Maximum film width:** 44" centerfolded  
88" single wound (on optional, larger film unwind)

**Electrical requirements:** 240/208 Vac, 1 phase, 25 amps

**Air requirements:** 80 PSI

**Machine controls:** Allen Bradley

**Maximum film speed:** 100 FPM

**Operator control panel:** Swivel access, swivel mounted

